



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3161-9
Job Sheet 187267



Part No: D3161-9

Job Qty: 6 pcs

Part Name: Hinge 17.0"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A2 IPP A 04.08.24 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	12/13/18		0.00	0.54	Small Fab - 1		DAS 58 9-89 FEB 14 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	12/13/18		0.00	0.00	QC 5 - 10		DAS 40 9-89 19.02.21
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	6 pcs	12/13/18		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	ST483 8/FEB 26 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	6 pcs	12/13/18	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
Part Op 100 - Small Fab - (1) 72" Hinge makes (4) D3161-9 parts at 17" long Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release					FEB 26 2019 DAS 21 9-89
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MS20257-3-7200	Piano Hinge	9.9000 ft (1.65 ea)	100-Small Fab - 1	5147251	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	MS20257-3-7200	10	80	0	
Part Specifications					
Specifications could not be found.					



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90	Start up Operation	6 Ea		12/13/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	6 pcs		12/13/18	0.00	0.54	Small Fab-2		
110	QC	6 pcs		12/13/18	0.00	0.00	QC5		
120	Packaging	6 pcs		12/13/18	0.00	0.00	Packaging3-1		
130	QC21-SA	6 Ea		12/13/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - (1) 72" Hinge makes (4) D3161-9 parts at 17" long

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20257-3-7200	Piano Hinge	9.9000 ft (1.65 ea)	90-Start up Operation	<i>3121309</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20257-3-7200	10	34	0

Part Specifications

Specifications could not be found.

Plex 11/29/18 11:15 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Storage/Package ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐						
Date: _____	MRB (QSI042) _____							
Description Work DART AEROSPACE 1270 Aberdeen Street Newbury, OH 44061 TEL: 440.613.632, FAX: 440.613.633 Email: sales@dartaero.com www.dartaerospace.com Container No: S153668  Part: D3161-9 Job No: 187267 Serial No/Batch: S153668 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 02/14/19		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____						
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;"> ☐ Demanding ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled </td> <td style="width: 33%;"> ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function </td> <td style="width: 33%;"> ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up </td> </tr> </table>		☐ Demanding ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;"> ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread </td> </tr> </table>			☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
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Other/Details: _____								